

**SECTION 09645**  
**ARCHITECTURAL SPECIFICATIONS FOR INDOOR RESILIENT ATHLETIC**  
**SURFACING**

**PART 1 – GENERAL**

- 1.1 *SECTION INCLUDES*
- A. Supply and installation of the indoor calendared virgin rubber multipurpose surfacing
  - B. Application of the game lines
  - C. References for the correct construction and preparation of concrete slabs to receive resilient flooring.
- 1.2 *SUBMITTALS*
- A. Product Data:  
Manufacturer's promotional brochures, specifications and installation instructions
  - B. Samples:
    - 1. Submit for selection and approval three (3) sets of the calendared virgin rubber multipurpose surfacing, manufacturer's brochures, samples or sample boards of all of the available colors, textures and styles.
    - 2. Submit color samples of all the available game line paint colors for selection and approval.
  - C. Closeout Submittals:
    - 1. Submit three (3) copies of the calendared virgin rubber multipurpose surfacing and manufacturer's maintenance instructions.
    - 2. Submit three (3) copies of the material and installation warranties as specified.
- 1.3 *QUALITY ASSURANCE*
- A. Qualifications:
    - 1. The calendared virgin rubber multipurpose surfacing shall have been actively marketed for a minimum of five (5) years.
    - 2. The calendared virgin rubber multipurpose surfacing supplier shall be an established firm experienced in the field and appointed as a distributor by the manufacturer of the indoor resilient multipurpose surfacing.
    - 5. The installer of the calendared virgin rubber multipurpose surfacing shall have a minimum of two (2) years experience in the field installing calendared virgin rubber multipurpose surfacing.
  - B. Certifications:
    - 1. Installer to submit the calendared virgin rubber athletic surfacing manufacturer's or distributor's certification attesting that they are an approved installer of the calendared virgin rubber multipurpose surfacing.
  - C. Testing:  
Tests shall be relative for multi-purpose use with certificates from independent testing resources to be made available upon request. Test results shall be no more than 5 years old and performed according to ASTM and/or EN standard testing procedures.

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1.4 *DELIVERY, STORAGE AND HANDLING*

A. Delivery:

Material shall not be delivered until all related work is in place and finished and/or proper storage facilities and conditions can be provided and guaranteed stable according to Tarkett Sports' recommendations.

B. Storage:

Store the material in a secure, clean and dry location. Maintain temperature between 55° and 85° Fahrenheit. Store the indoor resilient athletic surfacing rolls in an upright position on a smooth flat surface immediately upon delivery to jobsite. Rolls shipped in rigid protective cardboard containers can be laid horizontally prior to unpacking and installation.

1.5 *PROJECT/SITE CONDITIONS*

A. It is the responsibility of the general contractor/construction manager to maintain project/site conditions acceptable for the installation of the calendared virgin rubber multipurpose flooring.

B. The area in which the indoor resilient multipurpose surfacing will be installed shall be dry and weather tight. Permanent heat, light and ventilation shall be installed and operable.

C. All other trades shall have completed their work prior to the installation of the calendared virgin rubber athletic flooring. The general contractor or Construction Manager shall maintain a secure and clean working environment before, during and after the installation. Suspension of other trades' work may be authorized providing their work will not damage the new flooring.

D. Maintain a stable room temperature of at least 65°F for a minimum of one (1) week prior to, during and thereafter installation.

E. An effective low-permeance vapor barrier is placed directly beneath the concrete subfloor. For "on" or "below grade" installations, it is recommended to provide a permanent vapor barrier resistant to long term hydrostatic pressure/moisture exposure. Protrusions should be sealed to prevent moisture migration into the slab. Moisture should not be allowed to enter the slab after the completed construction.

F. Concrete subfloor surface pH level within the 7 to 10 range dependent upon installation type.

G. Concrete subfloor should be no greater than 1/8" within a 10 ft diameter. This tolerance can be measured in accordance with ASTM E1155. A specified ( $F_F$ ) of 50 and an ( $F_L$ ) of 30 should reach this degree of floor flatness and floor level. There is no numerical correlation between F numbers and the deviation from the straight edge, however the above specified numbers should achieve a flat floor with minimal deviation in the slab. Reference ACI 117 and ACI 302.1R. The general contractor should provide a certificate of compliance with the above recommendations.

H. Concrete subfloor must be clean and free of all foreign materials or objects including, but not limited to, curing compounds and sealers.

I. Fill cracks, grooves, voids, depressions, and other minor imperfections with Ardex (or equal) cement-based patching/leveling compounds. Follow the

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manufacturer's directions. Moveable joints must be treated utilizing specific transition joint devices depending upon the architect's recommendations. Follow current ASTM F710 guidelines for the preparation of concrete slabs to receive calendared virgin rubber flooring.

- J. Refer to ACI 302.2R "Guidelines for Concrete Slabs that Receive Moisture-Sensitive Flooring Materials" for concrete design and construction.
- K. Concrete slab shall be fortified with continual steel reinforcement. Fiber reinforcement alone shall not be considered adequate fortification.

1.6 **WARRANTY**

A. **Materials:**

The calendared virgin rubber athletic surfacing shall be covered by the manufacturer against product defects for 3 years. The manufacturer of the calendared virgin rubber multipurpose surfacing must provide this warranty upon request.

B. **Installation:**

The installation of the calendared virgin rubber multipurpose surfacing shall be covered against poor workmanship and faulty installation by a two (2) year written, limited warranty provided by the contractor performing/overseeing the installation.

1.7 **ADDITIONAL MATERIALS**

Furnish to the owner additional materials containing a total of at least 1% of each different color or design of the calendared virgin rubber athletic surfacing used on the project.

1.8 **LEED™ CERTIFICATION**

The indoor resilient athletic surfacing should be able to help this facility to achieve points towards *LEED™ certification*.

**PART 2 - PRODUCTS**

2.1 **MANUFACTURERS**

The basis of the design for the calendared virgin rubber multipurpose surfacing is Resicore Rubber GY 10 mm as provided by Tarkett Sports. The textured surface offers excellent traction and performance under foot. The force reduction base layer is made from a blend of recycled and virgin rubber formed with a basket weave profile providing excellent shock absorption and energy return. All other installation accessories and related components must be either made or approved by the calendared virgin rubber athletic surfacing provider. Other products may be approved as equal if deemed qualified and submitted in accordance with the General Conditions. Test reports confirming compliance from an Independent Sports Laboratory must be provided along with samples, technical data, installation, maintenance, and warranty prior to acceptance as an alternative product.

2.2 **MATERIALS.**

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Resicore Rubber GY 10 mm

1. Physical properties of the indoor resilient athletic surfacing shall conform to the following minimums:

Thickness		10 mm
Wear Surface		2 mm
Width		4 ft
Length		49.2 ft
Force Reduction	ASTM F2772	Category 1
Ball Bounce	ASTM F2772	Category 1
Shore Hardness	ASTM D2240	60
Taber Abrasion	ASTM C501	.1848
Tensile Strength	ASTM D412	25
Elongation at Break	ASTM D412	247%
Wear Surface		100% Virgin Calendered Rubber
Base Layer		Recycled and Virgin Rubber Composite

1. Color: As available from the indoor resilient athletic surfacing manufacturer's standard range.
  2. Texture: Available in Wood Grain or Light Texture
- B. Adhesive:  
As approved by the indoor resilient athletic surfacing manufacturer.
- C. Game Line Paint Primer:  
As approved by the indoor resilient athletic surfacing manufacturer.
- D. Game Line Paint:  
As approved by the indoor resilient athletic surfacing manufacturer. Colors are to be selected from the manufacturer's standard range.

**PART 3 - EXECUTION**

3.1 *EXAMINATION*

- A. It is the responsibility of the general contractor/construction manager to ensure that project/site conditions are acceptable for the installation of the indoor resilient athletic flooring.
- B. Verify that the area in which the calendared virgin rubber athletic surfacing will be installed is dry and weather tight. Verify that permanent heat, light and ventilation is installed and operable.
- C. Verify that all other work that could cause damage, dirt and dust or interrupt the normal pace of the calendared virgin rubber athletic flooring installation is completed or suspended.
- D. Verify that there is a stable room temperature of at least 65°F.
- E. Verify that there are no foreign materials or objects on the subfloor and that the subfloor is clean and ready for installation.
- F. *Direct Full Spread Adhering to Concrete Subfloor* : moisture content less than 5 pounds/1,000 sq.ft./24 hours when tested using calcium chloride per

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ASTM F 1869 or no more than 80 % RH when tested per ASTM F2170.  
Follow Tarkett Sports Installation Recommendations.

- G. If both tests are performed, use the highest value. Do not average the results of the tests. Report all field test results in writing to the General Contractor, Architect, and End User prior to installation.
- H. Verify that the concrete subfloor surface pH level is within the 7 - 9 range.
- I. Document the results indicating the slab is within manufacturer's tolerances for slab deviation.

3.2 *PREPARATION OF SURFACES*

- A. Sand the entire surface of the concrete slab.
- B. Sweep the concrete slab so as to remove all dirt and dust. If a sweeping compound is to be used it must be a sweeping compound that does not contain oil or other items that may inhibit the adhesive bond.
- C. Slab must be dust free. In the event that dust impairs adhesive bond, priming the slab prior to application of adhesive may be necessary. Follow installation guidelines.

3.3 *OPTIONS FOR MOISTURE MITIGATION*

- A. For projects with moisture conditions higher than the specified tolerances, consult with professional moisture mitigation providers for recommendations and submit to Architect for approval.

3.4 *INSTALLATION*

- A. The installation area shall be closed to all traffic and activity for a period to be set by the indoor resilient athletic surfacing installer. The indoor resilient athletic surfacing installation shall not begin until the installer is familiar with the existing conditions.
- B. All necessary precautions should be taken to minimize noise, smell, dust, the use of hazardous materials and any other items that may inconvenience others.
- C. Install the calendared virgin rubber athletic surfacing in strict accordance with the calendared virgin rubber athletic surfacing manufacturer's written instructions.
- D. Paint game lines using approved game line paint primer and game line paint in strict accordance with the game line paint manufacturer's instructions.
- E. Install appropriate threshold plates or transition strips where necessary.

3.5 *CLEANING*

- A. Remove all unused materials, tools, and equipment and dispose of any debris properly. Clean the calendared virgin rubber athletic surfacing in accordance with the manufacturer's instructions.

3.6 *PROTECTION*

If required, protect the calendared virgin rubber athletic surfacing from damage using coverings approved by the manufacturer until acceptance of work by the customer or their authorized representative.

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- 3.6 RELATED STANDARDS AND GUIDELINES
- A. ASTM F1869 “Standard Test Method for Measuring Moisture Evaporation Rate of Concrete Subfloor Using Anhydrous Calcium Chloride”
  - B. ASTM F2170 “Standard Test Method for Determining Relative Humidity In Concrete Floor Slabs Using In-Situ Probes”
  - C. ASTM F710 “Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring”
  - D. ACI 302.2R-06 “Guideline for Concrete Slabs that Receive Moisture-Sensitive Flooring Materials”

**END OF SECTION**